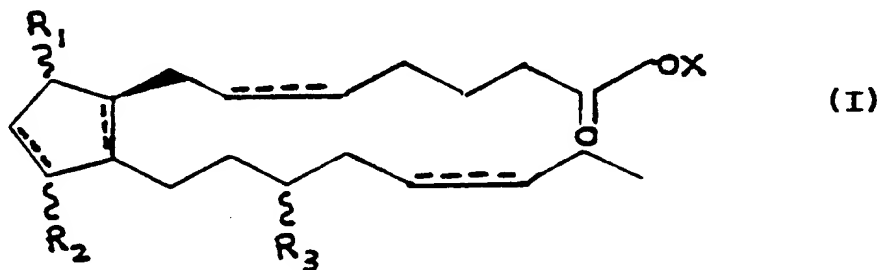




## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>5</sup> :</b>  <b>A61K 31/557</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 94/11002</b>  <b>(43) International Publication Date:</b> 26 May 1994 (26.05.94)
<b>(21) International Application Number:</b> PCT/US93/10853 <b>(22) International Filing Date:</b> 9 November 1993 (09.11.93)  <b>(30) Priority data:</b> 07/975,194                      12 November 1992 (12.11.92)    US  <b>(71) Applicant:</b> ALLERGAN, INC. [US/US]; 2525 Dupont Drive, P.O. Box 19534, Irvine, CA 92713-9534 (US). <b>(72) Inventor:</b> WOODWARD, David, F. ; 23152 Tulip Street, El Toro, CA 92630 (US). <b>(74) Agents:</b> BARAN, Robert, J. et al.; Allergan, Inc., 2525 Dupont Drive, Post Office Box 19534, Irvine, CA 92713-9534 (US).		<b>(81) Designated States:</b> AU, CA, HU, JP, NZ, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> <i>With international search report.          Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

**(54) Title:** 8-EPI PROSTAGLANDINS**(57) Abstract**

The present invention provides a method of treating ocular hypertension which comprises applying to the eye an amount sufficient to treat ocular hypertension of a compound of formula (I) wherein the wavy line attachments indicate either alpha ( $\alpha$ ) or beta ( $\beta$ ) configuration; hatched lines indicate  $\alpha$  configuration, solid triangles are used to indicate  $\beta$  configuration; the dashed bonds represent a single bond or a double bond which can be in the cis or trans configuration; X is selected from the group consisting of H, R or a pharmaceutically-acceptable cation, and R is an aliphatic hydrocarbon group of about 1 to about 6 carbon atoms; one of  $R_1$  and  $R_2$  is =O, -OH or an -O(CO) $R_4$  group, and the other one is -OH or an -O(CO) $R_4$  group or  $R_1$  is =O and  $R_2$  is H;  $R_3$  is -OH or -O(CO) $R_4$ , wherein  $R_4$  is a saturated or unsaturated acyclic hydrocarbon group having from 1 to about 20 carbon atoms, or -(CH<sub>2</sub>)<sub>n</sub> $R_5$  wherein n is 0-10, and  $R_5$  is an aliphatic ring from about 3 to about 7 carbon atoms, or an aromatic or heteroaromatic ring; or a pharmaceutically acceptable salt thereof.

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

**8-EPI PROSTAGLANDINS****FIELD OF THE INVENTION**

5           The present invention relates to 8-epi prostaglandins. More particularly, the present invention concerns 8-epi prostaglandins and C-1 ester derivatives thereof. Such compounds are potent ocular hypotensives, and are particularly suitable for the management of glaucoma.

10                           **BACKGROUND OF THE INVENTION**

          Ocular hypotensive agents are useful in the treatment of a number of ocular hypertensive conditions, such as post-surgical and post-laser trabeculectomy ocular hypertensive episodes, glaucoma, and as presurgical  
15           adjuncts.

          Glaucoma is a disease of the eye characterized by increased intraocular pressure. On the basis of its etiology, glaucoma has been classified as primary or secondary. For example, primary glaucoma in  
20           adults (congenital glaucoma) may be either open-angle or acute or chronic angle-closure. Secondary glaucoma results from pre-existing ocular diseases such as uveitis, intraocular tumor or an enlarged cataract.

          The underlying causes of primary glaucoma are not yet known. The  
25           increased intraocular tension is due to the obstruction of aqueous humor outflow. In chronic open-angle glaucoma, the anterior chamber and its anatomic structures appear normal, but drainage of the aqueous humor is impeded. In acute or chronic angle-closure angle-closure glaucoma, the anterior chamber is shallow, the filtration angle is narrowed, and the iris  
30           may obstruct the trabecular meshwork at the entrance of the canal of Schlemm. Dilation of the pupil may push the root of the iris forward

-2-

against the angle, and may produce pupillary block and thus precipitate an acute attack. Eyes with narrow anterior chamber angles are predisposed to acute angle-closure glaucoma attacks of various degrees of severity.

5           Secondary glaucoma is caused by any interference with the flow of aqueous humor from the posterior chamber into the anterior chamber and subsequently, into the canal of Schlemm. Inflammatory disease of the anterior segment may prevent aqueous escape by causing complete posterior synechia in iris bombe, and may plug the drainage channel with  
10           exudates. Other common causes are intraocular tumors, enlarged cataracts, central retinal vein occlusion, trauma to the eye, operative procedures and intraocular hemorrhage.

15           Considering all types together, glaucoma occurs in about 2% of all persons over the age of 40 and may be asymptotic for years before progressing to rapid loss of vision. In cases where surgery is not indicated, topical  $\beta$ -adrenoreceptor antagonists have traditionally been the drugs of choice for treating glaucoma.

20           Prostaglandins were earlier regarded as potent ocular hypertensives however evidence accumulated in the last decade shows that some prostaglandins are highly effective ocular hypotensive agents, and are ideally suited for the long-term medical management of glaucoma (see, for example, Bito, L. Z. Biological Protection with Prostaglandins Cohen, M.  
25           M., ed., Boca Raton, Fla, CRC Press Inc., 1985, pp. 231-252; and Bito, L. Z., Applied Pharmacology in the Medical Treatment of Glaucomas Drance, S. M. and Neufeld, A. H. eds., New York, Grune & Stratton, 1984, pp. 477-505). Such prostaglandins include  $\text{PGF}_{2\alpha}$ ,  $\text{PGF}_{1\alpha}$ ,  $\text{PGE}_2$ , and certain lipid-soluble esters, such as  $\text{C}_1$  to  $\text{C}_5$  alkyl esters, e.g. 1-  
30           isopropyl ester, of such compounds.

In the United States Patent No. 4,599,353 certain prostaglandins and their derivatives, in particular PGE<sub>2</sub> and PGF<sub>2α</sub> and the C<sub>1</sub> to C<sub>5</sub> alkyl esters of the latter compound, were reported to possess ocular hypotensive activity and were recommended for use in glaucoma management. It was suggested that the C<sub>1</sub> to C<sub>5</sub> alkyl esters of PGF<sub>2α</sub>, such as its methyl and isopropyl esters, would be particularly advantageous due to their lipid-solubility which would permit more ready penetration through the cornea and would lower the effective amounts of these compounds.

10

Although the precise mechanism is not yet known, recent experimental results indicate that the prostaglandin-induced reduction in intraocular pressure results from increased uveoscleral outflow [Nilsson et al., Invest. Ophthalmol. Vis. Sci. 28(suppl), 284 (1987)].

15

The isopropyl ester of PGF<sub>2α</sub> has been shown to have significantly greater hypotensive potency than the parent compound, which was attributed to its more effective penetration through the cornea. In 1987 this compound was described as "the most potent ocular hypotensive agent ever reported" [see, for example, Bito, L. Z., Arch. Ophthalmol. 105, 1036 (1987), and Siebold et al., Prodrug 5, 3 (1989)]. However, the use of PGF<sub>2α</sub> 1-isopropyl ester or other C-1 alkyl esters in the clinical practice, is considerably limited by formulation difficulties due to their hydrophobic nature. Their ophthalmic formulations can only be made with oily carriers, such as sterile anhydrous peanut oil.

25

Also, whereas prostaglandins appear to be devoid of significant intraocular side effects, ocular surface (conjunctival) hyperemia and foreign-body sensation have been consistently associated with the topical ocular use of such compounds, in particular PGF<sub>2α</sub> and its prodrugs, e.g. its 1-isopropyl ester, in humans. The clinical potentials of prostaglandins

30

in the management of conditions associated with increased ocular pressure, e.g. glaucoma are greatly limited by these side effects.

5 In a series of co-pending United States patent applications assigned to Allergan, Inc. prostaglandin esters with increased ocular hypotensive activity accompanied with no or substantially reduced side-effects are disclosed. The co-pending USSN 386,835 (filed 27 July 1989), relates to certain 11-acyl-prostaglandins, such as 11-pivaloyl, 11-acetyl, 11-isobutyryl, 11-valeryl, and 11-isovaleryl  $\text{PGF}_{2\alpha}$ . Intraocular pressure reducing 15-acyl  
10 prostaglandins are disclosed in the co-pending application USSN 357,394 (filed 25 May 1989). Similarly, 11,15- 9,15- and 9,11-diesters of prostaglandins, for example 11,15-dipivaloyl  $\text{PGF}_{2\alpha}$  are known to have ocular hypotensive activity. See the co-pending patent applications USSN Nos. 385,645, 386,312 and 386,834 (all filed 27 July 1989). PGF 1-alcohols  
15 and their use as ocular hypotensives are disclosed in co-pending patent application USSN 07/538,204 (filed 14 June 1990). Other prostaglandin derivatives for ocular use are, for example, disclosed in USSN 07/611,029 (filed 9 November 1990), USSN 07/624,659 (filed 10 December 1990) and USSN 07/623,234 (filed 6 December 1990). The disclosures of these  
20 patent applications are hereby expressly incorporated by reference.

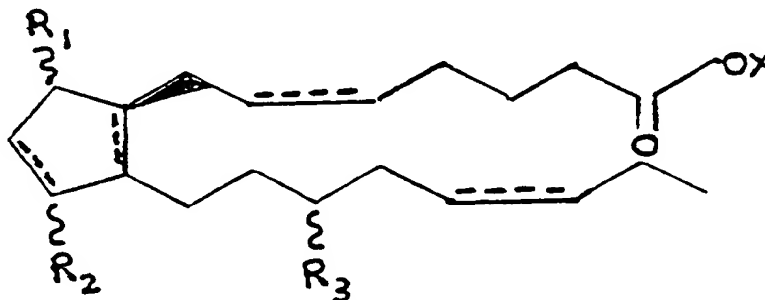
### SUMMARY OF THE INVENTION

25 It has been surprisingly found that 8-epi prostaglandins and salts or C-1 esters thereof (i.e., prostaglandins wherein the carboxylic side chain is in the  $\beta$  configuration) exhibit essentially the same ocular hypotensive activity as the same compound wherein the carboxylic chain is in the  $\alpha$  configuration, and cause significantly lower ocular surface hyperemia.

-5-

In one aspect, the present invention relates to a method of treating ocular hypertension which comprises applying to the eye an amount sufficient to treat ocular hypertension of a compound of formula (I)

5



10

15

wherein the wavy line attachments indicate either alpha ( $\alpha$ ) or beta ( $\beta$ ) configuration; hatched lines indicate  $\alpha$  configuration, solid triangles are used to indicate  $\beta$  configuration; the dashed bonds represent a single bond or a double bond which can be in the cis or trans configuration; X is selected from the group consisting of H, R or a pharmaceutically-acceptable cation, and R is an aliphatic hydrocarbon group of about 1 to about 6 carbon atoms; one of  $R_1$  and  $R_2$  is  $=O$ ,  $-OH$  or an  $-O(CO)R_4$  group, and the other one is  $-OH$  or an  $-O(CO)R_4$  group or  $R_1$  is  $=O$  and  $R_2$  is H;  $R_3$  is  $-OH$  or  $-O(CO)R_4$ , wherein  $R_4$  is a saturated or unsaturated acyclic hydrocarbon group having from 1 to about 20 carbon atoms, or  $-(CH_2)_nR_5$  wherein n is 0-10, and  $R_5$  is an aliphatic ring from about 3 to about 7 carbon atoms, or an aromatic or heteroaromatic ring; or a pharmaceutically acceptable salt thereof.

20

In a further aspect, the present invention relates to a pharmaceutical composition comprising an effective amount of a compound of formula (I) as hereinabove defined, or a pharmaceutically acceptable salt thereof.

-6-

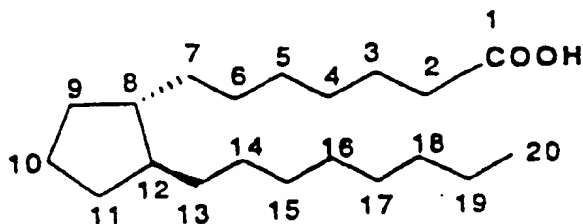
In a preferred embodiment, such pharmaceutical compositions are in the form of ophthalmic solutions for the treatment of ocular hypertension, comprising an amount sufficient to treat ocular hypertension of a compound of formula (I) as hereinabove defined, or a pharmaceutically acceptable salt thereof.

The present invention further relates to pharmaceutical products comprising such ophthalmic solutions in a container adapted to dispense its contents in metered form.

### DETAILED DESCRIPTION OF THE INVENTION

The present invention relates to 8-epi prostaglandins and esters and salts of said 8-epi prostaglandins.

Prostaglandins can be described as derivatives of prostanoic acid which has the following structural formula:



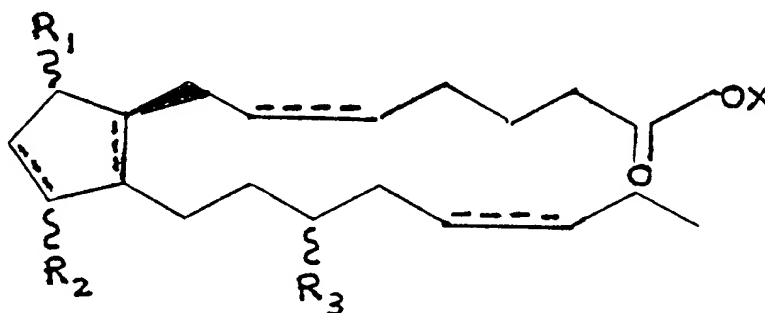
Various types of prostaglandins are known, depending on the structure and substituents carried on the alicyclic ring of the prostanoic acid skeleton. Further classification is based on the number of unsaturated bonds in the side chain indicated by numerical subscripts after the generic type of prostaglandin [e.g. prostaglandin  $E_1$  ( $PGE_1$ ), prostaglandin  $E_2$



-7-

(PGE<sub>2</sub>)), and on the configuration of the substituents on the alicyclic ring indicated by  $\alpha$  or  $\beta$  [e.g. prostaglandin F<sub>2 $\alpha$</sub>  (PGF<sub>2 $\alpha$</sub> )].

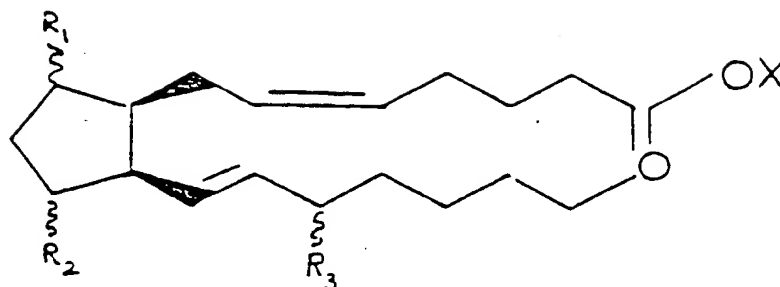
The prostaglandin derivatives according to the present invention are encompassed by the formula (I)



wherein the wavy line attachments indicate either alpha ( $\alpha$ ) or beta ( $\beta$ ) configuration; hatched lines indicate  $\alpha$  configuration, solid triangles are used to indicate  $\beta$  configuration; the dashed bonds represent a single bond or a double bond which can be in the cis or trans configuration; X is selected from the group consisting of H, R or a pharmaceutically-acceptable cation, and R is an aliphatic hydrocarbon group of about 1 to about 6 carbon atoms; Y is a polar functional group; one of R<sub>1</sub> and R<sub>2</sub> is =O, -OH or an -O(CO)R<sub>4</sub> group, and the other one is -OH or an -O(CO)R<sub>4</sub> group or R<sub>1</sub> is =O and R<sub>2</sub> is H; R<sub>3</sub> is -OH or -O(CO)R<sub>4</sub>, wherein R<sub>4</sub> is a saturated or unsaturated acyclic hydrocarbon group having from 1 to about 20 carbon atoms, or -(CH<sub>2</sub>)<sub>n</sub>R<sub>5</sub> wherein n is 0-10, and R<sub>5</sub> is an aliphatic ring from about 3 to about 7 carbon atoms, or an aromatic or heteroaromatic ring; or a pharmaceutically acceptable salt thereof.

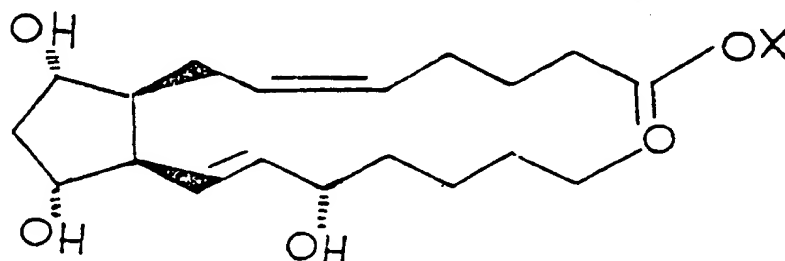
The above formula includes 8-epi prostaglandins of the F, D, E, A, B and J series. A preferred group of the compounds of the present invention is encompassed by the following formula (II)

-8-



wherein  $R_1/R_2$  is  $-OH/-OH$ ,  $=O/-OH$ ,  $-OH/=O$  (the  $-OH$  groups may be esterified) and the other symbols and substituents are as defined hereinabove. This definition includes PGF, PGE, and PGD derivatives.

5                      Particularly preferred are the  $PGF_{2\alpha}$  derivatives of the formula (III)



and their 9- and/or 11- and/or 15-esters.

10                      In all of the above formulae, as well as in those provided hereinafter, the dotted lines on bonds between carbons 5 and 6 (C-5), between carbons 13 and 14 (C-13), between carbons 8 and 12 (C-8), between carbons 10 and 11 (C-10) and between carbons 17 and 18 (C-17) indicate a single or a double bond which can be in the cis or trans configuration. If two solid lines are used that indicates a specific configuration for that double bond. Hatched lines at positions C-9, C-11

15

and C-15 indicate the  $\alpha$  configuration. If one were to draw the  $\beta$  configuration, a solid triangular line would be used.

5 The naturally occurring stereochemistry of  $\text{PGF}_{2\alpha}$  includes the C-9, C-11, and C-15 hydroxyl groups in the  $\alpha$  configuration. In the compounds used in accordance with the present invention, however, prostaglandins having the C-9 or C-11 or C-15 substituents in  $\beta$  configuration are also contemplated. As hereinabove mentioned, in all formulas provided herein broken line attachments to the cyclopentane ring indicate substituents in  
10 the  $\alpha$  configuration. Thickened solid line attachments to the cyclopentane ring indicate substituents in the  $\beta$  configuration. For instance,  $9\beta$ -PGF compounds have the same structure as  $\text{PGF}_{\alpha}$  compounds, except that the hydroxyl at the C-9 position is in the  $\beta$  configuration. Also, the broken line attachment of the hydroxyl group or other substituent to the C-11 and  
15 C-15 carbon atoms signifies the  $\alpha$  configuration; therefore, compounds with the epi configuration for the hydroxyl group at C-15 are designated by using  $15\beta$  and if there is no indication of the  $\beta$  configuration, the configuration is assumed  $\alpha$ .

20 X is preferably H or a lower alkyl group, e.g., a  $\text{C}_1$  to  $\text{C}_3$  alkyl, i.e., methyl, ethyl, n-propyl or isopropyl.

In the substituent definitions, the "aliphatic hydrocarbon groups" have from 1 to about 6, most preferably 1 to about 4 carbon atoms. The  
25 aliphatic hydrocarbon groups may be straight or branched chained, saturated or unsaturated, such as straight or branched chained alkyl, alkenyl, alkynyl groups. Typical representatives of the alkyl groups include, for example, methyl, ethyl, n- and isopropyl, n-, sec-, iso- and tert-butyl, n- and isopentyl, n- and neohexyl, etc. groups. Typical alkenyl and alkynyl  
30 groups are vinyl, allyl, propenyl, ethynyl and propargyl.

-10-

The definition of  $R_4$  may include a cyclic component,  $-(CH_2)_n R_5$ , wherein  $n$  is 0-10,  $R_5$  is an aliphatic ring from about 3 to about 7 carbon atoms, or an aromatic or heteroaromatic ring. The "aliphatic ring" may be saturated or unsaturated, and preferably is a saturated ring having 3-7 carbon atoms, inclusive. As an aromatic ring,  $R_5$  preferably is phenyl, and the heteroaromatic rings have oxygen, nitrogen or sulfur as a heteroatom. Preferably  $n$  is 0-4.

The most preferred compounds are those  $PGF_{2\alpha}$  derivatives in which  $X$  is hydrogen or methyl.

The term "lower alkyl" alone or in combination with other moieties refers to alkyl groups having from one to about 6 carbon atoms. Preferred are the alkyl groups containing 1 to about 4, more preferably, 1 or 2 carbon atoms.

Particularly preferred are the following compounds:

8-epi  $PGF_{2\alpha}$  and

8-epi  $PGF_{2\alpha}$  1-methyl ester

The compounds of the present invention can be prepared by methods known in the art. In the case of 8-epi  $PGF_{2\alpha}$ , this was purchased from Cayman Chemical (Kalamazoo, Michigan).

A pharmaceutically acceptable salt is any salt which retains the activity of the parent compound and does not impart any deleterious or undesirable effect on the subject to whom it is administered and in the context in which it is administered. Of particular interest are the acid addition salts of the amine compounds of the present invention. Within this group, ophthalmically acceptable salts are those which do not impart any deleterious or undesirable effect when applied to the eye.

Pharmaceutical compositions may be prepared by combining a therapeutically effective amount of at least one compound according to the present invention, or a pharmaceutically acceptable salt thereof, as an active ingredient, with conventional ophthalmically acceptable pharmaceutical excipients, and by preparation of unit dosage forms suitable for topical ocular use. The therapeutically efficient amount typically is between about 0.0001 and about 5% (w/v), preferably about 0.001 to about 1.0% (w/v) in liquid formulations.

For ophthalmic application, preferably solutions are prepared using a physiological saline solution as a major vehicle. The pH of such ophthalmic solutions should preferably be maintained between 6.5 and 7.8 with an appropriate buffer system, a substantially neutral pH being preferred. The formulations may also contain conventional, pharmaceutically acceptable preservatives, stabilizers and surfactants.

Preferred preservatives that may be used in the pharmaceutical compositions of the present invention include, but are not limited to, benzalkonium chloride, chlorobutanol, thimerosal, phenylmercuric acetate and phenylmercuric nitrate. A preferred surfactant is, for example, Tween 80. Likewise, various preferred vehicles may be used in the ophthalmic preparations of the present invention. These vehicles include, but are not limited to, polyvinyl alcohol, povidone, hydroxypropyl methyl cellulose, poloxamers, carboxymethyl cellulose, hydroxyethyl cellulose and purified water.

Tonicity adjustors may be added as needed or convenient. They include, but are not limited to, salts, particularly sodium chloride, potassium chloride, mannitol and glycerin, or any other suitable ophthalmically acceptable tonicity adjustor.

-12-

Various buffers and means for adjusting pH may be used so long as the resulting preparation is ophthalmically acceptable. Accordingly, buffers include acetate buffers, citrate buffers, phosphate buffers and borate buffers. Acids or bases may be used to adjust the pH of these formulations as needed.

In a similar vein, an ophthalmically acceptable antioxidant for use in the present invention includes, but is not limited to, sodium metabisulfite, sodium thiosulfate, acetylcysteine, butylated hydroxyanisole and butylated hydroxytoluene.

Other excipient components which may be included in the ophthalmic preparations are chelating agents. The preferred chelating agent is edentate disodium, although other chelating agents may also be used in place or in conjunction with it.

The ingredients are usually used in the following amounts:

	<u>Ingredient</u>	<u>Amount (% w/v)</u>
20	active ingredient	about 0.001-5
	preservative	0-0.10
25	vehicle	0-40
	tonicity adjustor	0-10
	buffer	0.01-10
30	pH adjustor	q.s. pH 4.5-7.5
	antioxidant	as needed
35	surfactant	as needed
	purified water	as needed to make 100%

-13-

The actual dose of the active compounds of the present invention depends on the specific compound, and on the condition to be treated; the selection of the appropriate dose is well within the knowledge of the skilled artisan.

5

The ophthalmic formulations of the present invention are conveniently packaged in forms suitable for metered application, such as in containers equipped with a dropper, to facilitate the application to the eye. Containers suitable for dropwise application are usually made of  
10 suitable inert, non-toxic plastic material, and generally contain between about 0.5 and about 15 ml solution.

Especially preservative-free solutions are often formulated in non-resealable containers containing up to about ten, preferably up to  
15 about five units doses, where a typical unit dose is from one to about 8 drops, preferably one to about 3 drops. The volume of one drop usually is about 20-25  $\mu$ l.

The invention is further illustrated by the following non-limiting  
20 Examples.

### Example 1

#### Intraocular Pressure-Reducing Activity

25 Experimental quantities of the test compounds were prepared in an ophthalmic formulation containing 0.1% polysorbate (Tween 80) - 10 mM TRIS. One eye of each experimental animal was treated by applying one 25  $\mu$ l drop of the drug formulation to the ocular surface, the contralateral eye received 25  $\mu$ l of vehicle as a control. Intraocular pressure was  
30 measured by applanation pneumatonometry immediately before drug administration and at subsequent, predetermined times thereafter. New

Zealand albino/dutch belted cross rabbits were employed as experimental animals.

The results are shown in Table 1 where the ocular hypotensive effects of 8-epi PGF<sub>2α</sub> is compared to the naturally-occurring PGF<sub>2α</sub>. At a 0.1% concentration, the ocular hypotensive activity is essentially equivalent. However, the surface hyperemia of the 8-epi compound is much decreased.

**TABLE 1**

The effects of 8-epi PGF<sub>2α</sub> and PGF<sub>2α</sub> on rabbit intraocular pressure and ocular surface hyperemia

**INTRAOCULAR PRESSURE**

**INTRAOCULAR PRESSURE (mmHg) CHANGES AT PREDETERMINED TIMES (HR)  
AFTER PROSTAGLANDIN ADMINISTRATION**

PROSTAGLANDIN	Dose (%)	1 HR	2 HR	3 HR	4 HR	6 HR
PGF <sub>2α</sub>	0.1%	+2.68*	-4.31*	-2.94*	-3.94**	-1.56
8-epi PGF <sub>2α</sub>	0.1%	-3.25**	-3.50*	-2.00	-1.5	-0.55

\*p <0.05

\*\*p <0.01

n = 4-6

**OCULAR SURFACE HYPEREMIA**

**PERCENT ANIMALS EXHIBITING OCULAR SURFACE HYPEREMIA  
% HYPEREMIA AT PREDETERMINED TIMES (HR)**

PROSTAGLANDIN	Dose (%)	1 HR	2 HR	3 HR	4 HR	6 HR
PGF <sub>2α</sub>	0.1%	100	100	87.5	100	75
8-epi PGF <sub>2α</sub>	0.1%	83.3	50	66.6	17.7	0

It can be seen that although PGF<sub>2α</sub> effectively lowered intraocular pressure, it caused persistent ocular surface hyperemia, whereas 8-epi



-15-

PGF<sub>2α</sub> was almost entirely devoid of this side effect. Thus, the favorable separation between ocular hypotension and ocular surface hyperemia is apparent.

5

### Example 2

The experiment was repeated with monkeys as experimental animals. These results which show that the 8-epi PGF<sub>2α</sub> is effective in lowering IOP are reported in Table 2.

10

**TABLE 2**

The effects of 8-epi PGF<sub>2α</sub> (0.1%) on monkey intraocular pressure

15

TIME (HR)

	2 HR	3 HR	4 HR	6 HR
IOP (mmHg)	+ 1.17	--	-1.00**	-1.83**

20

\*\*p < 0.01

### Example 3

#### Intraocular Pressure-Reducing Activity

25

The effects of the methyl ester of the 8-epi PGF<sub>2α</sub> on monkey intraocular pressure are shown in Table 3. The results show that this compound is effective in lowering IOP.

-16-

**TABLE 3**

Effect of 8-epi PGF<sub>2α</sub>-1-methyl ester, given topically twice a day to monkey eyes, on intraocular pressure

	TIME (HRS AFTER TOPICAL ADMINISTRATION)	NET DECREASE IN INTRAOCULAR PRESSURE (mmHg)
5	2	-0.83
	4	-1.00
10	24	-0.83
	26	-0.5
	28	-0.83
	30	-0.67
	48	-1.0
15	50	-1.5
	52	-2.17*
	54	-1.33
	72	-1.50*
	74	-2.00**
20	76	-2.50**
	78	-2.50**
	96	-2.00*
	98	-1.17**
25	100	-2.17*
	102	-2.50**

\*p&lt;0.05

\*\*p&lt;0.01

n = 6

30

The foregoing description details specific methods and compositions that can be employed to practice the present invention, and represents the best mode contemplated. However, it is apparent from one of ordinary

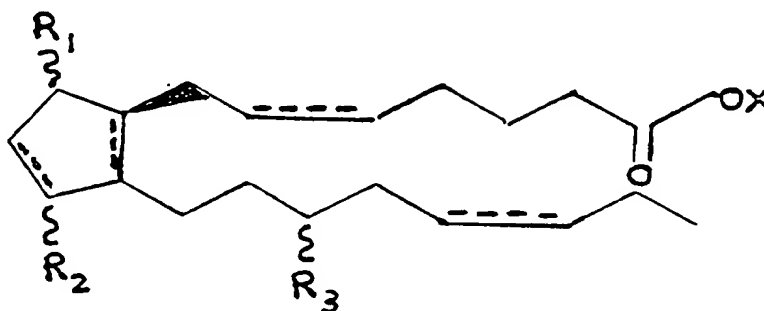
-17-

skill in the art that further compounds with the desired pharmacological properties can be prepared in an analogous manner, and that the disclosed compounds can also be obtained from different starting compounds via different chemical reactions. Similarly, different pharmaceutical compositions may be prepared and used with substantially the same results. Thus, however detailed the foregoing may appear in text, it should not be construed as limiting the overall scope hereof; rather, the ambit of the present invention is to be governed only by the lawful construction of the appended claims.

10

## WHAT IS CLAIMED IS:

1. A method of treating ocular hypertension which comprises applying to the eye an amount sufficient to treat ocular hypertension of a compound of formula (I)



wherein the wavy line attachments indicate either alpha ( $\alpha$ ) or beta ( $\beta$ ) configuration; hatched lines indicate  $\alpha$  configuration, solid triangles are used to indicate  $\beta$  configuration; the dashed bonds represent a single bond or a double bond which can be in the cis or trans configuration; X is selected from the group consisting of H, R or a pharmaceutically-acceptable cation, and R is an aliphatic hydrocarbon group of about 1 to about 6 carbon atoms; one of  $R_1$  and  $R_2$  is =O, -OH or an -O(CO) $R_4$  group, and the other one is -OH or an -O(CO) $R_4$  group or  $R_1$  is =O and  $R_2$  is H;  $R_3$  is -OH or -O(CO) $R_4$ , wherein  $R_4$  is a saturated or unsaturated acyclic hydrocarbon group having from 1 to about 20 carbon atoms, or -(CH<sub>2</sub>)<sub>n</sub> $R_5$  wherein n is 0-10, and  $R_5$  is an aliphatic ring from about 3 to about 7 carbon atoms, or an aromatic or heteroaromatic ring; or a pharmaceutically acceptable salt thereof.

2. The method of Claim 1 wherein said compound is applied to the eye as an aqueous ophthalmic solution comprising said compound in a concentration of about 0.0001 to about 5 % (w/v).

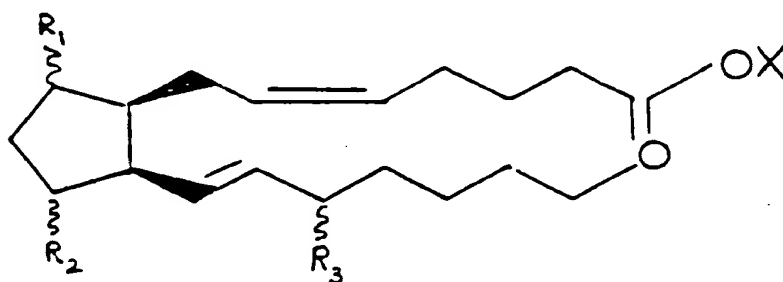
-19-

3. The method of Claim 2 wherein said concentration is about 0.001 to about 1.0 % (w/v).

4. The method of Claim 3 wherein the pH of said ophthalmic solution is maintained between about 6.5 and about 7.8.

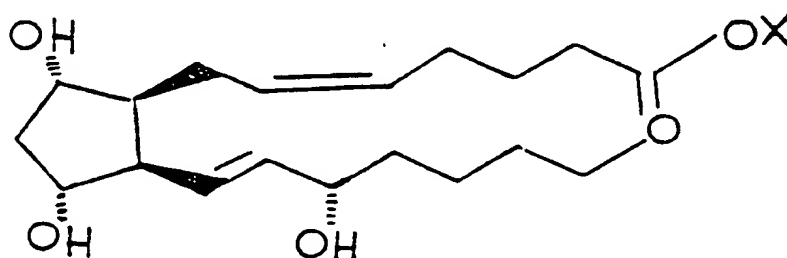
5. The method of Claim 1 wherein said compound of formula (I) is selected from the group consisting of naturally occurring prostaglandins of the D, E and F series.

6. The method of Claim 1 wherein said compound is a PG derivative of the formula (II)



wherein X and  $R_3$  are as defined in Claim 1 and  $R_1/R_2$  is -OH/-OH, =O/-OH, -OH/=O, or a -O(CO) $R_4$  ester thereof.

7. The method of Claim 1 wherein said compound is a  $\text{PGF}_{2\alpha}$  derivative of the formula (III)



-20-

wherein X and the other symbols are as defined in Claim 1.

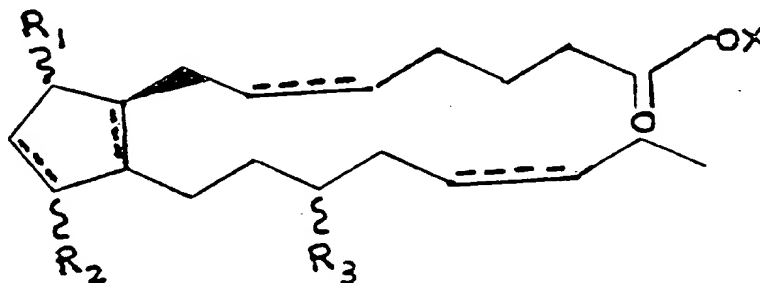
8. The method of Claim 7 wherein said compound of formula (I) is selected from the group consisting of

8-epi-PGF<sub>2α</sub> and

PGF<sub>2α</sub> 1-methyl ester,

5 and a pharmaceutically acceptable salt thereof.

9. A pharmaceutical composition comprising an effective amount of a compound of formula (I)



wherein the wavy line attachments indicate either alpha (α) or beta (β) configuration; hatched lines indicate α configuration, solid triangles are used to indicate β configuration; the dashed bonds represent a single bond or a double bond which can be in the cis or trans configuration; X is selected from the group consisting of H, R and pharmaceutically-acceptable cations and R is an aliphatic hydrocarbon group of about 1 to about 6 carbon atoms; one of R<sub>1</sub> and R<sub>2</sub> is =O, -OH or an -O(CO)R<sub>4</sub> group, and the other one is -OH or an -O(CO)R<sub>4</sub> group or R<sub>1</sub> is =O and R<sub>2</sub> is H; R<sub>3</sub> is -OH or -O(CO)R<sub>4</sub>, wherein R<sub>4</sub> is a saturated or unsaturated acyclic hydrocarbon group having from 1 to about 20 carbon atoms, or -(CH<sub>2</sub>)<sub>n</sub>R<sub>5</sub> wherein n is 0-10, and R<sub>5</sub> is an aliphatic ring from about 3 to about 7 carbon atoms, or an aromatic or heteroaromatic ring;

-21-

or a pharmaceutically acceptable salt thereof, in admixture with a non-toxic pharmaceutical carrier.

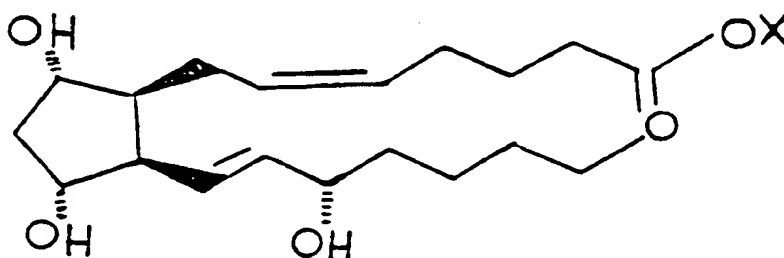
10. The pharmaceutical composition of Claim 9 in the form of an aqueous solution.

11. The pharmaceutical composition of Claim 10 wherein said aqueous solution is an ophthalmic solution for the treatment of ocular hypertension comprising an amount sufficient to treat ocular hypertension of said compound of formula (I) or an ophthalmically acceptable salt thereof.

12. The pharmaceutical composition of Claim 11 wherein said ophthalmic solution comprises about 0.001 to about 1.0 % (w/v) of said compound of formula (I) of an ophthalmically acceptable salt thereof.

13. The pharmaceutical composition of Claim 12 wherein the pH of said ophthalmic solution is maintained between about 6.5 and about 7.8.

14. The pharmaceutical composition of Claim 13 wherein said compound is a  $\text{PGF}_{2\alpha}$  derivative of the formula (III)



wherein X and the other symbols are as defined in Claim 9.

-22-

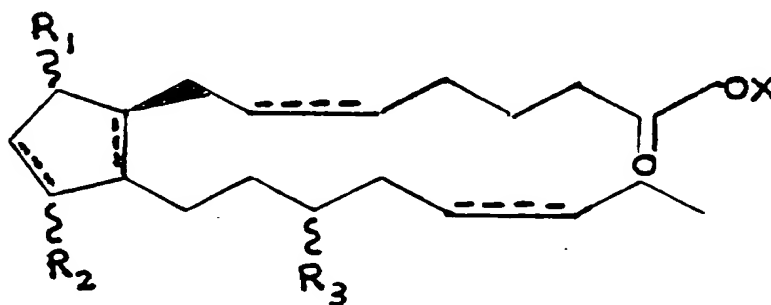
15. The pharmaceutical composition of Claim 14 wherein said compound of formula (I) is selected from the group consisting of

8-epi PGF<sub>2α</sub> and

8-epi PGF<sub>2α</sub> 1-methyl ester and

an ophthalmically acceptable salt thereof.

16. An ophthalmic solution comprising a therapeutically effective amount of a compound of formula (I)



wherein the wavy line attachments indicate either alpha ( $\alpha$ ) or beta ( $\beta$ ) configuration; hatched lines indicate  $\alpha$  configuration, solid triangles are used to indicate  $\beta$  configuration; the dashed bonds represent a single bond or a double bond which can be in the cis or trans configuration; X is selected from the group consisting of H, R and pharmaceutically-acceptable cations and R is an aliphatic hydrocarbon group of about 1 to about 6 carbon atoms; one of R<sub>1</sub> and R<sub>2</sub> is =O, -OH or an -O(CO)R<sub>4</sub> group, and the other one is -OH or an -O(CO)R<sub>4</sub> group or R<sub>1</sub> is =O and R<sub>2</sub> is H; R<sub>3</sub> is -OH or -O(CO)R<sub>4</sub>, wherein R<sub>4</sub> is a saturated or unsaturated acyclic hydrocarbon group having from 1 to about 20 carbon atoms, or -(CH<sub>2</sub>)<sub>n</sub>R<sub>5</sub> wherein n is 0-10, and R<sub>5</sub> is an aliphatic ring from about 3 to about 7 carbon atoms, or an aromatic or heteroaromatic ring; or a pharmaceutically acceptable salt thereof as defined in Claim 1, or an ophthalmically acceptable salt thereof, in admixture with a non-toxic,



ophthalmically acceptable liquid vehicle, packaged in a container suitable for metered application.

17. A pharmaceutical product, comprising  
a container adapted to dispense the contents of said  
container in metered form; and  
an ophthalmic solution in said container as defined in  
Claim 16.

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 5 A61K31/557

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 5 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US,A,4 599 353 (LASZLO Z. BITO) 8 July 1986 cited in the application see claims 1-19 ---	1-17
Y	WO,A,89 03384 (PHARMACIA AB) 20 April 1989 see page 3, paragraph 3 - page 5, paragraph 2 ---	1-17
Y	AM. J. PHYSIOL., 263(3, PT. 2), H660-H663 1992 Banerjee, Mukul et al 'Effects of a novel prostaglandin, 8-epi-PGF2.alpha., in rabbit lung in situ' see page 660, left column --- -/--	1-17

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

## \* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance  
"E" earlier document but published on or after the international filing date  
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  
"O" document referring to an oral disclosure, use, exhibition or other means  
"P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  
"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  
"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.  
"&" document member of the same patent family

Date of the actual completion of the international search

11 March 1994

Date of mailing of the international search report

25. 03. 94

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (- 31-70) 340-2040, Tx. 31 651 epo nl,  
Fax (- 31-70) 340-3016

Authorized officer

Tzschoppe, D

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	<p>PROSTAGLANDINS, 44(2), 155-63 1992 Morrow, J. D. et al 'The F2-isoprostane, 8-epi-prostaglandin F2.alpha., a potent agonist of the vascular thromboxane/endoperoxide receptor, is a platelet thromboxane/endoperoxide receptor antagonist' see abstract</p> <p>-----</p>	1-17